

High pressure flat glass gages in reflex and transparent styles





High pressure gages are designed to be used in direct reading liquid level measurement for high pressure tank applications in the petroleum, chemical, natural gas and general process industries.

GENERAL APPLICATION

TECHNICAL DATA

Materials: Carbon, low-temp carbon

or stainless steel cover and chamber; Grafoil/STS gaskets and Nobestos cushions; Tempered Borosilicate glass rated to 600°F

Glass size: 4 through 9

Visible length: 6¾" to 139¾" (171 to 3550 mm)

Connections: End or side; threaded,

socketweld or flanged

Pressure ratings (max)

RH: up to 4000 psig (276 barg)
TH: up to 3000 psig (207 barg)

Temperature

range: -20° to 600°F (-29° to 316°C)

FEATURES

- Reliable, easy to understand level reference.
- Gives users the ability to inspect liquid characteristics visually (transparent style).
- Non-intrusive.
- Operation is independent of most liquid characteristics. Multiple liquids can be processed through the same vessel without concerns for density, surface turbulence, dielectric conductivity etc.
- No electrical power required. Provide accurate direct liquid level measurement in remote locations where power is not available. Not affected by power failures.
- Suitable for full vacuum applications.
- Provide a near-unlimited length of measure.
- Optional offshore coating 2600 protection; ideal cost-effective solution for corrosive offshore environments.
- NACE materials available for sour gas service, both wetted and environmental.
- Used for verification of other level instrument technology.
- Standard flat gasket seat allows easy removal of gasket residue during rebuild.
- Optional recessed gasket chamber available.
- Optional shields available to prolong glass life in corrosive environments (transparent style only).
- Cross ties between vision slots in transparent style gages provide higher strength chamber due to reduction of unsupported beam length.
- High pressure cover engineered to allow maximum pressure regardless of glass size.
- FM approved.

OVERVIEW

RH and TH gages provide optimum versatility and can be used for most offshore applications and in other corrosive environments. They resist torsional stresses exceptionally well to provide a process gage for the most demanding applications. These gages are designed for high pressure applications but low thermal duty; therefore, they are not recommended for steam/water applications. Process liquid levels are observed through the glass as it rises and falls in the gage chamber.

Optional materials are available for temperature ranges -325°F to 1000°F (-198°C to 538°C).

Models RH/RHR - Reflex style gages

Reflex style gages have a single vision slot through which light can enter the gage chamber to determine liquid level. Above the liquid level, glass prisms reflect the surrounding light back to the observer appearing silvery. Below the liquid level, the liquid fills the prisms causing the glass to become relatively transparent, typically appearing dark to the observer. An opaque liquid such as milk would reflect the light directly at the surface of the prisms, where it appears as a solid column of white

The interface between the liquid and gas occurs where the silvery and dark/opaque area intersect. Model RH gages are not recommended for steam/water applications. The RH model gages are designed for high pressure applications but low thermal cycle duty. Model RHR is a reflex gage with a recessed gasket chamber.

Models TH/THR - Transparent style gages

Transparent style gages have a vision slot on both sides of the chamber. Light enters the gage from the side opposite the observer so that both the level of a liquid and its characteristics can be seen. Illuminators are available for use with transparent gages for easier liquid observation in dark environments and Models TH and THR are available with optional Aluminosilicate glass rated to maximum 800°F (427°C) or quartz rated to maximum 1000°F (538°C). TH gages may be used for interface applications.

Model TH gages are not recommended for steam/water applications. The TH model gages are designed for high pressure applications but low thermal cycle duty.

Model THR is a transparent gage with a recessed gasket chamber.

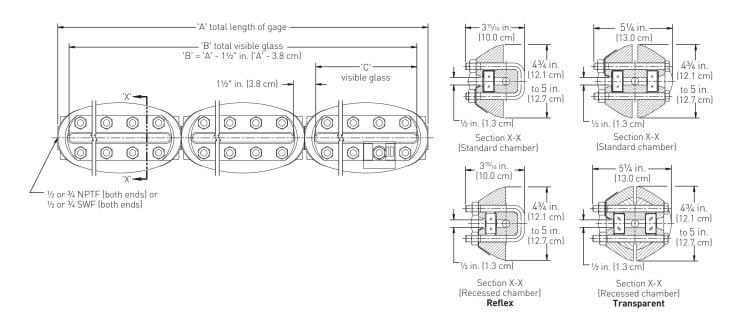
REFLEX [Model RL shown for illustrative purposes only]



TRANSPARENT [Model TL shown for illustrative purposes only].



DIMENSIONS - END CONNECTED



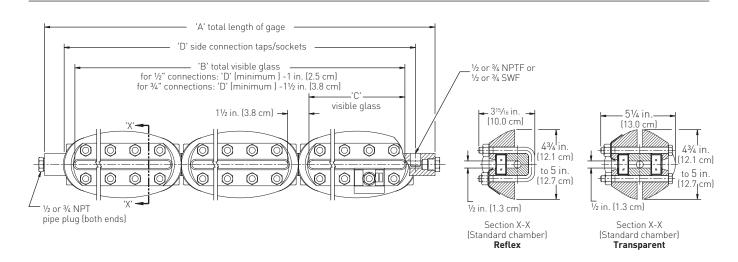
DIMENSIONS - END CONNECTED

DIMENSIONS - END CONNECTED															
	Dim 'C'				Dim	ension 'A	in inche	s (cm)				Quantity	per section	Quantity per section	
Glass	in inches					Number	of section	ıs				(reflex)		(transparent)	
size	(cm)	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75	8.25	16.50									4	8	8	8
	(17.1)	(21.0)	[41.9]												
5	7.87	9.37	18.75									5	10	10	10
	(20.0)	(23.8)	(47.6)												
6	9.12	10.62	21.25	31.87								6	12	12	12
	(23.2)	(27.0)	(54.0)	(81.0)											
7	10.25	11.75	23.50	35.25	47.00	58.75						6	12	12	12
	(26.0)	(29.8)	(59.7)	(89.5)	[119.4]	[149.2]									
8	11.87	13.37	26.75	40.12	53.50	66.87	80.25	93.62	107.00	120.37	133.75	7	14	14	14
_	(30.2)	(34.0)	(67.9)	(101.9)	[135.9]	[169.9]	(203.8)	(237.8)	(271.8)	(305.8)	(339.7)				
9	12.62	14.12	28.25	42.37	56.50	70.62	84.75	98.87	113.00	127.12	141.25	7	14	14	14
	(32.1)	(35.9)	(71.8)	(107.6)	(143.5)	[179.4]	(215.3)	(251.1)	[287.0]	[322.9]	(358.8)				

NOTE

For ¾" NPT and ¾" SWF add ¾" (19 mm) to dimension 'A' on RHR and THR Series only.

DIMENSIONS - RH/TH SIDE CONNECTED



DIMENSIONS - SIDE CONNECTED

DIN	MENSIONS - SIDE CONNECTED											
				Min. and	max. dimension	n 'D' in inches (d	m) for ½" NPT	/socketweld co	nnections			
		Ce	enters available	e in 1/8" (0.3 cm)	increments bet	ween min. and i	max. / Standard	d side connectio	n is to the right	of the gage visi	on	
Glass Number of sections												
siz	е	1	2	3	4	5	6	7	8	9	10	
4	min.	7.75 (19.7)	16.00 (40.6)									
	max.	10.75 (27.3)	20.12 (51.1)									
5	min.	8.87 (22.5)	18.25 (46.4)									
	max.	12.00 (30.5)	22.62 (57.5)									
6	min.	10.12 (25.7)	20.75 (52.7)	31.37 (79.7)								
	max.	13.12 (33.3)	24.87 (63.2)	36.62 (93.0)								
7	min.	11.25 (28.6)	23.00 (58.4)	34.75 (88.3)	46.50 (118.1)	58.25 (148.0)						
	max.	14.75 (37.5)	28.12 (71.4)	41.25 (104.8)	54.87 (139.4)	68.25 (173.4)						
8	min.	12.87 (32.7)	26.25 (66.7)	39.62 (100.6)	53.00 (134.6)	66.37 (168.6)	79.75 (202.6)	93.12 (236.5)	106.50 (270.5)	119.87 (304.5)	133.25 (338.5)	
	max.	15.50 (39.4)	29.62 (75.2)	43.75 (111.1)	57.87 (147.0)	72.00 (182.9)	84.12 (213.7)	98.25 (249.6)	112.37 (285.4)	126.50 (321.3)	140.62 (357.2)	
9	min.	13.62 (34.6)	27.75 (70.5)	41.87 (106.4)	56.00 (142.2)	70.12 (178.1)	84.25 (214.0)	98.37 (249.9)	112.50 (285.8)	126.62 (321.6)	140.75 (357.5)	
	max.	17.87 (45.4)	33.25 (84.5)	48.37 (122.9)	60.12 (152.7)	81.62 (207.3)	93.00 (236.2)	106.37 (270.2)	119.75 (304.2)	133.12 (338.1)	146.50 (372.1)	

NOTES

- 1. For minimum $\frac{3}{4}$ " NPT/socketweld connections Add $\frac{1}{2}$ " (1.3 cm) to dimension 'D' shown above.
- 2. For maximum ¾" NPT/socketweld connections Subtract ¾" (1.9 cm) from dimension 'D' shown above.
- 3. Consult factory for minimum front or back connections

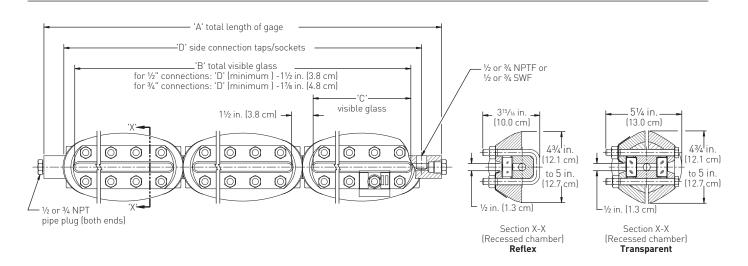
DIMENSIONS - SIDE CONNECTED

	Dim 'C'	ı	Dimension 'A' in inches (cm) 1/2" and 3/4" NPT/socketweld connections								Quantity p	er section	Quantity p	er section	
Glass	in inches		Number of sections								(reflex)		(transparent)		
size	(cm)	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75 (17.1)	13.50 (34.3)	22.87 (58.1)									4	8	8	8
5	7.87 (20.0)	14.75 (37.5)	25.37 (64.5)									5	10	10	10
6	9.12 (23.2)	15.87 (40.3)	27.62 (70.2)	39.37 (100.0)								6	12	12	12
7	10.25 (26.0)	17.50 (44.5)	30.87 (78.4)	44.25 (112.4)	57.62 (146.4)	71.00 (180.3)						6	12	12	12
8	11.87 (30.2)	18.25 (46.4)	32.37 (82.2)	46.50 (118.1)	60.62 (154.0)	74.75 (189.9)	***	***	***	***	***	7	14	14	14
9	12.62 (32.1)	20.62 (52.4)	36.00 (91.5)	51.12 (129.9)	62.87 (159.7)	84.37 (214.3)	***	***	***	***	***	7	14	14	14

NOTES

- 1. *** For $\frac{1}{2}$ " NPT or socketweld connections: Dimension 'D' + $2\frac{3}{4}$ " (7.0 cm)
- 2. *** For 34" NPT or socketweld connections: Dimension 'D' + 31½" (8.9 cm)

DIMENSIONS - RHR/THR SIDE CONNECTED



DIN	MENSIONS - SIDE CONNECTED											
				Max. and	min. dimension	'D' in inches (c	m) for 1/2" NPT	/socketweld con	nections			
		Ce	nters available	in 1/8" (0.3 cm) i	increments betv	ween max. and	min. / Standard	d side connection	n is to the right	of the gage visi	on	
Gl	ass					Number o	f sections					
siz	:e	1	2	3	4	5	6	7	8	9	10	
4	min.	8.25 (21.0)	16.50 (41.9)									
	max.	10.75 (27.3)	20.12 (51.1)									
5	min.	9.37 (23.8)	18.75 (47.6)									
	max.	12.00 (30.5)	22.62 (57.5)									
6	min.	10.62 (27.0)	21.25 (54.0)	31.87 (81.0)								
	max.	13.12 (33.3)	24.87 (63.2)	36.62 (93.0)								
7	min.	11.75 (29.8)	23.50 (59.7)	35.25 (89.5)	47.00 (119.4)	58.75 (149.2)						
	max.	14.75 (37.5)	28.12 (71.4)	41.25 (104.8)	54.87 (139.4)	68.25 (173.4)						
8	min.	13.37 (34.0)	26.75 (67.9)	40.12 (101.9)	53.50 (135.9)	66.87 (169.9)	80.25 (203.8)	93.62 (237.8)	107.00 (271.8)	120.37 (305.7)	133.75 (339.7)	
	max.	15.50 (39.4)	29.62 (75.2)	43.75 (111.1)	57.87 (147.0)	72.00 (182.9)	84.62 (214.9)	98.75 (250.8)	112.87 (286.7)	127.00 (322.6)	141.12 (358.5)	
9	min.	14.12 (35.9)	28.25 (71.8)	42.37 (107.6)	56.50 (143.5)	70.62 (179.4)	84.75 (215.3)	98.87 (251.1)	113.00 (287.0)	127.12 (322.9)	141.25 (358.8)	
	max.	17.87 (45.4)	33.25 (84.5)	48.37 (122.9)	60.12 (152.7)	81.62 (207.3)	93.50 (237.5)	106.87 (271.5)	120.25 (305.4)	133.62 (339.4)	147.00 (373.4)	

NOTES

- 1. For minimum 3/4" NPT/socketweld connections Add 1/4" (0.6 cm) to dimension 'D' shown above.
- 2. For maximum ¾" NPT/socketweld connections Subtract ¾" (1.9 cm) from dimension 'D' shown above.
- 3. Consult factory for minimum front or back connections

DIMENSIONS - SIDE CONNECTED

Dim 'C' Glass in inches		Dimension 'A' in inches (cm) ½" and	Quantity p		Quantity per section (transparent)	
size	(cm)	3/4" NPT/socketweld connections	Bolt Nut		Bolt	Nut
4	6.75 (17.1)	***	4	8	8	8
5	7.87 (20.0)	***	5	10	10	10
6	9.12 (23.2)	***	6	12	12	12
7	10.25 (26.0)	***	6	12	12	12
8	11.87 (30.2)	***	7	14	14	14
9	12.62 (32.1)	***	7	14	14	14

- 1. *** For ½" NPT or socketweld connections: Dimension 'D' + 2¾" (7.0 cm)
- 2. *** For $\frac{3}{4}$ " NPT or socketweld connections: Dimension 'D' + $\frac{31}{2}$ " (8.9 cm)

PRESSURE/TEMPERATURE RATINGS - MODELS RH/RHR

$\label{eq:pressure} \textbf{PRESSURE/TEMPERATURE} \ \textbf{RATINGS} \ \textbf{using} \ \textbf{standard} \ \textbf{gasket} \ \textbf{material}^{\text{[1]}}$

	Max. working pressure psig (kPa) at temperatures up to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	4000 (27580)	3890 (26820)	3840 (26480)	3790 (26130)	3700 (25510)	3470 (23920)	3080 (21240)			

PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and steel MR0175/MR0103 NACE bolting

	Max. working pressure psig (kPa) at temperatures up to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	3600 (24820)	3500 (24130)	3455 (23820)	3410 (23510)	3330 (22960)	3125 (21550)	2770 (19100)			

PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and stainless steel MR0175/MR0103 NACE bolting

acci iac	a stanitess steet into 17 of into 100 MAGE sotting								
	Max. working pressure psig (kPa) at temp. up to:								
Glass size	100°F (38°C)								
4	1620 (11170)								
5	1750 (12070)								
6	1825 (12580)								
7	1635 (11270)								
8	1655 (11410)								
9	1560 (10760)								

NOTE

 $1. \quad \hbox{Optional gasket material may result in a derated maximum pressure for the gage}.$

PRESSURE/TEMPERATURE RATINGS - MODELS TH/THR

PRESSURE/TEMPERATURE RATINGS using standard gasket material [1]

			Max. working pressure psig (kPa) at temperatures up to:							
Materials	Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)		
*	4 - 9	3000 (20680)	2920 (20130)	2885 (19890)	2850 (19650)	2780 (19170)	2600 (17930)	2310 (15930)		
**	4 - 9	1610 (11100)	1610 (11100)	1550 (10690)	1490 (10270)	1240 (8550)	1130 (7790)	1040 (7170)		

PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and steel MR0175/MR0103 NACE bolting

			Max. working pressure psig (kPa) at temperatures up to:							
Materials	Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)		
*	4 - 9	2700 (18620)	2630 (18130)	2595 (17890)	2565 (17680)	2500 (17240)	2340 (16130)	2080 (14340)		
**	4 - 9	1450 (10000)	1450 (10000)	1395 (9620)	1340 (9240)	1115 (7690)	1015 (7000)	935 (6450)		

PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and stainless steel MR0175/MR0103 NACE bolting

		Max. working pressure psig (kPa) at temp. up to:
Materials	Glass size	100°F (38°C)
*	4	1475 (10170)
*	5	1595 (11000)
*	6	1665 (11480)
*	7	1490 (10270)
*	8	1505 (10380)
*	9	1420 (9790)
**	4	795 (5480)
**	5	855 (5890)
**	6	895 (6170)
**	7	800 (5520)
**	8	810 (5580)
**	9	760 (5240)

PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and Aluminosilicate glass

			3						
		Max. working pressure psig (kPa) at temperatures up to:							
Materials	Glass size	600°F (316°C)	750°F (399°C)	800°F (427°C)					
*	4 - 9	2310 (15930)	1875 (12930)	1730 (11930)					
**	4 - 9	1040 (7170)	905 (6240)	860 (5930)					

NOTES

- * All cover materials except STS
- ** STS covers
- 1. Optional gasket material may result in a derated maximum pressure for the gage.

MATERIAL SPECIFICATIONS - MODELS RH/RHR/TH/THR

MATERIALS

				Standard ma	terials		
Ref.		Carbon steel	STS wetted	STS Construction	Sour gas service	Low-temp steel	
No.	Description	to -20°F	to -20°F	to -325°F	to -20°F	to -50°F	Optional materials
1	Cover	size 4 - 6	ASTM A216 Carbon steel (cast) Gr. WCB	ASTM A351 Gr. CF3m (cast) 316/316L STS	ASTM A216 Carbon Steel (cast) Gr. WCB	ASTM A352 Carbon steel (cast) GR. LCB	ASTM A351 304/304L STS Gr. CF3 ASTM A182 Gr. F51 Duplex 2205 STS ASTM A494 Hastelloy B® Gr. N-12MV ASTM A352 Carbon Steel Gr. LCB ASTM A743 Alloy 20 Gr. CN7M
		size 7 - 9	ASTM A105 (forged) Carbon steel		ASTM A105 (forged) Carbon steel	ASTM A350 Carbon steel (forged) Gr. LF2 Cl. 1	ASTM B564 Monel® 400 N04400 ASTM A494 Hastelloy C® Gr. CW12MW ASTM A123 Galvanized Steel
2	Chamber	ASTM A105 (forged) Carbon steel	ASTM A	A276 316/316L STS	ASTM A105 (forged) Carbon steel per NACE MR0175 and/OR MR0103	ASTM A516 Gr. 70/S5 -50°F Carbon steel	ASTM A276 304/304L STS ASTM A276 Duplex 2205 STS ASTM B164 Monel® 400 ASTM B473 Alloy 20 (CARP 20 Cb3)® ASTM B335 Hastelloy B® ASTM B575 Hastelloy C® 276 ASTM A123 Galvanized Steel
4	Nut		arbon steel Gr. - 2H	ASTM A194 316 STS Gr. 8M	ASTM A194 Carbon steel Gr. 2 or 2H	ASTM A194 316 STS Gr. 8M	ASTM A153 galvanized steel ASTM A194 Gr. 2HM
7	Gasket			Grafoil® Gr. GHR w/3	116 STS insert		Nobestos® D7301 Garlock® 3000,3100,3200,3300,5500 PCTFE (replaces Kel-F®) Gylon® 3500, 3504, 3510 PTFE (25% glass filled, virgin) Buna-N NBR Neoprene® Viton® consult factory for others
8	Cushion			Nobestos® D7301 Garlock® 3000,3100,3200,3300,5500 PCTFE (replaces Kel-F®) Gylon® 3500, 3504, 3510 PTFE (25% glass filled, virgin) Buna-N NBR Neoprene® Viton® consult factory for others			
9	Shield ¹			ASTM D351 Mica Gr. V-4 PCTFE (replaces Kel-F®)			
48	Glass		Re		Aluminosilicate (Transparent only) Quartz (Transparent only)		
100	Cap screw or U-bolt		142 Alloy steel A193 Gr. B7	ASTM A193 316 STS Gr. B8M Cl. 2	steel per ASTMA193 Gr. B7	ASTM A320 Alloy steel Gr. L7	ASTM A153 galvanized steel ASTM A193 Gr. B7M ASTM A320 Gr. L7M
125	Washer		Zinc plated n steel	18-8 STS (302-304 STS)	ASTM B633 Zinc plated carbon steel	18-8 STS (302-304 STS)	None
331	Band			Rubber	-		None

NOTE

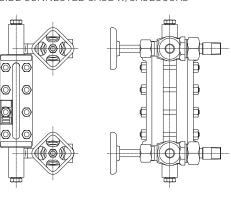
^{1.} Under no circumstances should shields be used in reflex style gages, as they will keep the fluid from coming into contact with the reflective prisms, thereby prohibiting visibility of the liquid level in the gage.

ACCESSORIES

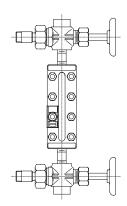
Gagecocks

Penberthy Series 100 through 700 offset and straight pattern gagecocks isolate the gage chamber from the liquid contents of the vessel. Gagecocks can be factory assembled in a variety of configurations.

SIDE CONNECTED GAGE W/GAGECOCKS



END CONNECTED GAGE W/GAGECOCKS



Illuminators

Complementary illuminators are designed to improve liquid level observation by providing proper light distribution over the entire visible length of the transparent gage when ambient light is insufficient. The illuminator is designed to be mounted readily on virtually any transparent gage.

Single and double incandescent units are available for one or two section gage models. Models are offered with 25 watt or 60 watt ratings, are explosion proof and dust tight and meet Class 1, Division II, Groups B, C and D service.

Continuous LED illuminators are available in sections up to 74" long. Multiple illumination sections can be stacked to accommodate virtually any visible length.

Flexible fiberglass insulation blanket

Lightweight, silicone coated fiberglass cover and liner, with or without PTFE window. Can be used with frost proof extensions and illuminator.

External heating/cooling chamber

Only available on reflex style gages, does not contact liquid inside chamber.

Internal heating/cooling chamber

Heating/cooling tube passes through the inside of the gage and is in direct contact with liquid.

Frost-proof extensions

Clear plastic windows that fit over the visible part of the glass in flat glass gages. In low temperature applications, they inhibit build-up of frost over the visible part of the gage, preventing obstruction of the liquid level view.

Gage scales

Attach to gage cover to provide a graduated read out of liquid level. Available in a variety of units, feet/inch and meter/centimeter are standard.

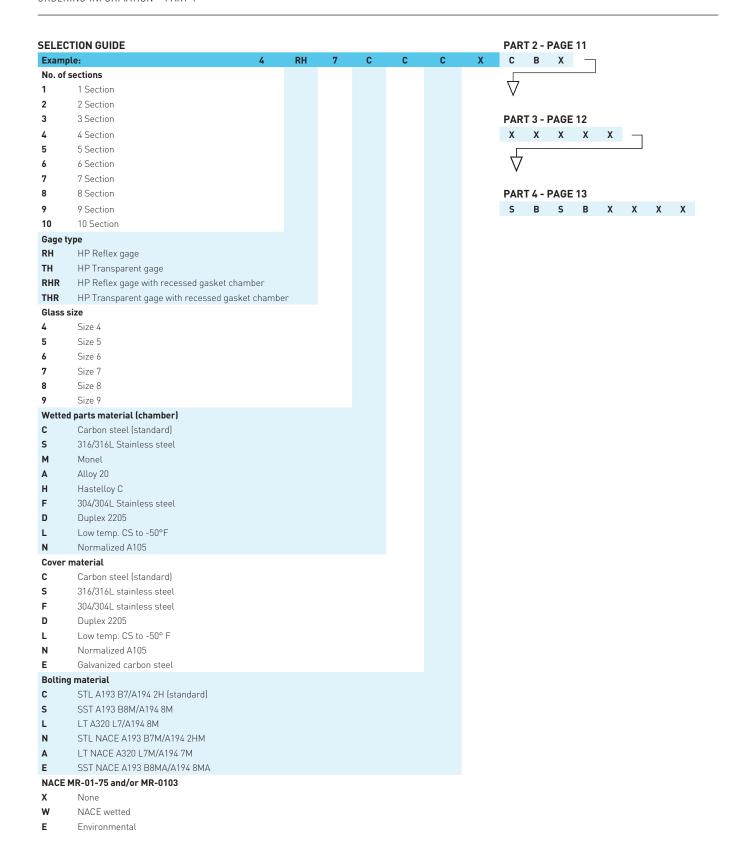
LED ILLUMINATOR



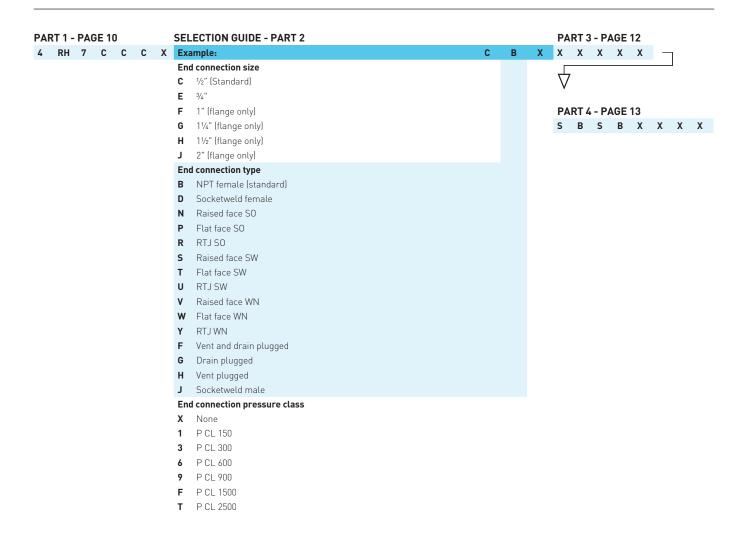
INCANDESCENT ILLUMINATOR

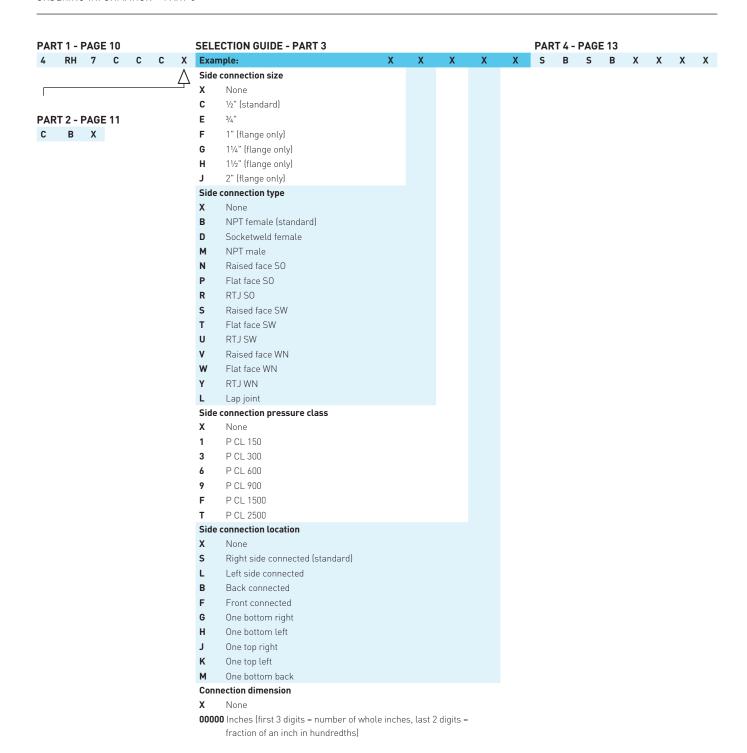


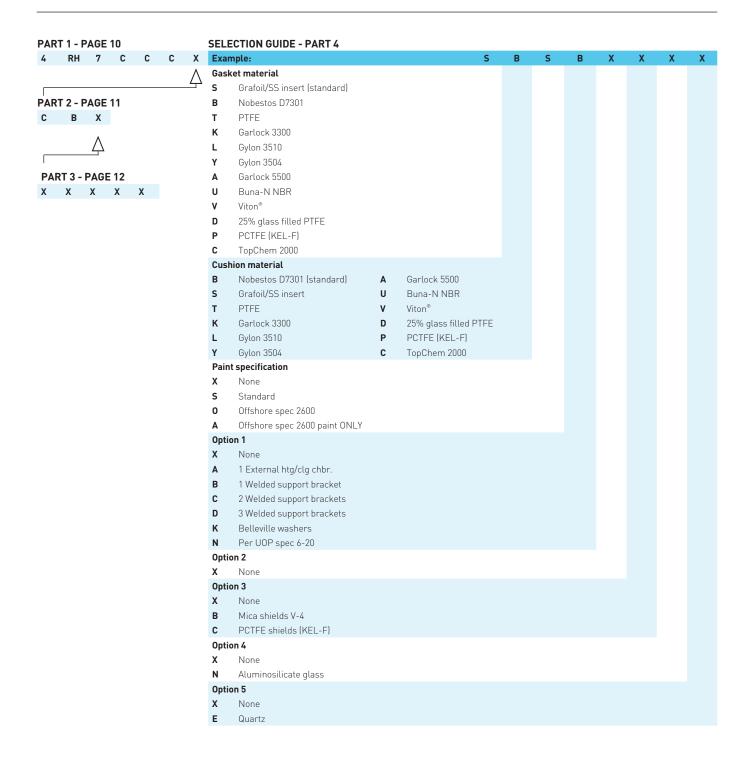
ORDERING INFORMATION - PART 1



ORDERING INFORMATION - PART 2







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