# Flexim FLUXUS F731TE Ultrasonic Flowmeter





# Ultrasonic Measurement of Thermal Energy and Volumetric Flow Rate Features

- Integrated heat, cold and volumetric flow rate measuring system
- Non-invasive ultrasonic clamp-on principle
- No shutdown for installation, no wear and tear
- Perfect for retrofitting
- Suitable for all heat and cooling liquids within industrial or building applications
- Full two channel meter capability two measuring points with one transmitter
- The high precision paired temperature probes follow EN 1434 regulations
- Low flow ability down to 0.03 ft/s to detect even minimum energy flows

#### **Applications**

- Monitoring and balancing of industrial heating and cooling systems
- Data acquisition for energy management and ISO 50001
- · Sub metering in buildings and building complexes
- Heat flow balancing and leakage control in district heating systems



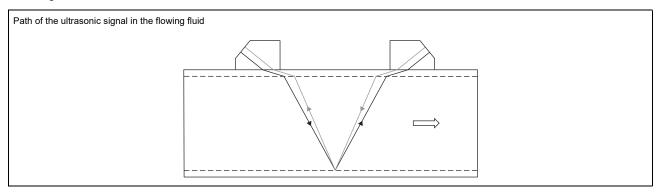


Function	3
Measurement principle	3
Calculation of volumetric flow rate	
Calculation of thermal energy rate	4
Max. permissible error	
Number of sound paths	5
Typical measurement setup	6
Transmitter	7
Technical data	7
Dimensions	10
2" pipe mounting kit	11
Storage	11
Terminal assignment	12
Transducers	13
Technical data	13
Transducer mounting fixture	15
Coupling materials for transducers	16
Connection systems	17
Junction box	
Technical data	
Dimensions	
2" pipe mounting kit	_
Clamp-on temperature probe (optional)	20
Technical data	
Fixation	
Junction box	
nline temperature probe (ontional)	22

#### **Function**

#### Measurement principle

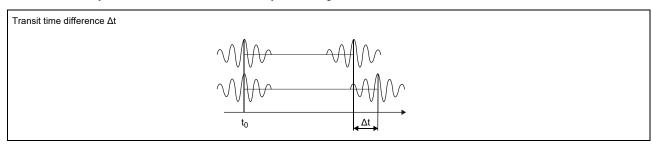
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference  $\Delta t$  is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



#### Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t}$$

where

V - volumetric flow rate

k<sub>Re</sub> - fluid mechanic calibration factor

A - cross-sectional pipe areak<sub>a</sub> - acoustic calibration factor

Δt - transit time difference

 $t_{\gamma}$  - average of transit times in the fluid

#### Calculation of thermal energy rate

The thermal energy rate is calculated with the following formula:

 $\Phi = k_i \cdot \dot{V} \cdot (T_V - T_R)$  (heating application)

 $\Phi = k_i \cdot \dot{V} \cdot (T_R - T_V)$  (cooling application)

where

Φ - thermal energy rate

k<sub>i</sub> - thermal coefficient

V − volumetric flow rate

T<sub>V</sub> – supply temperature

T<sub>R</sub> – return temperature

The thermal coefficient  $k_i$  results from several thermal energy rate coefficients for the specific enthalpy and density of the fluid. The thermal energy rate coefficients of some fluids are stored in the internal database of the transmitter. Further customized fluids are possible.

#### Max. permissible error

The max. permissible error MPE of a complete heat meter is according to EN 1434 the arithmetic sum of the max. permissible errors of the subassemblies: calculator, temperature sensor pair and flow sensor.

 $MPE = E_c + E_t + E_f$ 

where

MPE - total max. permissible error

E<sub>c</sub> - max. permissible relative error of the calculator

E<sub>t</sub> – max. permissible relative error of the temperature sensor pair

E<sub>f</sub> – max. permissible relative error of the flow sensor

### Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

#### · reflect arrangement

The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

#### diagonal arrangement

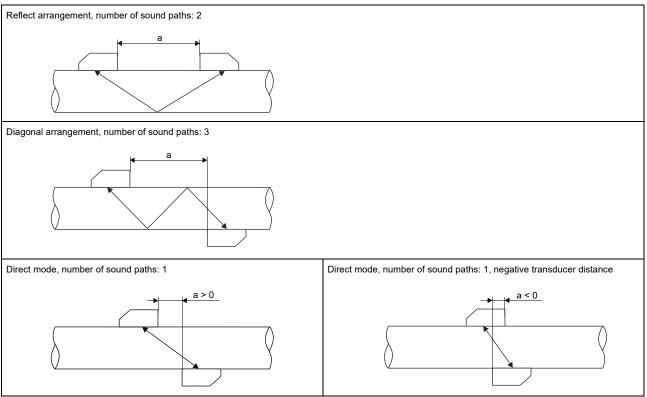
The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe.

#### direct mode

Diagonal arrangement with 1 sound path. This should be used in the case of a high signal attenuation by the fluid, pipe or coatings.

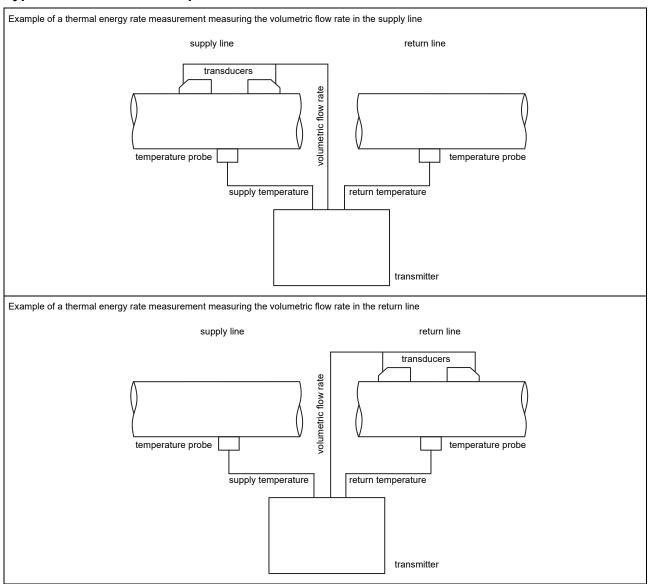
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflect arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

# Typical measurement setup



# **Transmitter**

# **Technical data**

		FLUXUS F731TE-NNN**-*AL F731TE-NNN**-*ST	FLUXUS F731TE-A2N**-*ST	FLUXUS F731TE-F2N**-*ST					
		= =	-						
design		standard field device	standard field device zone 2	standard field device FM Class I Div. 2					
application		energy meter							
measurement									
energy max. permissible re- lative error		complies to EN 1434 standard							
temperature									
temperature differen- ce		≤ 0.03 °F (2x Pt matched)							
max. permissible re- lative error		complies to EN 1434 standard							
• flow measurement		transit time difference correlation principle							
principle		inansit ume umerence correlation principle							
flow direction		bidirectional							
synchronized		x (2 measuring channels necessary)							
channel averaging									
		Q <sub>p</sub> = 17 to 20 000							
,		0.03 to 82							
repeatability		0.15 % MV ±0.02 ft/s							
fluid		water glycol/H <sub>2</sub> O: 20 %, 30 %, 40 %, 50 % thermal fluids: BP Transcal LT, BP Transcal N, R22 Freon, R134 Freon, ammonia, Shell Termina B, Mobiltherm 594, Mobiltherm 603, R407C, R410A others on request							
temperature com- pensation		corresponding to the recommendations in	ANSI/ASME MFC-5.1-2011						
	tainty	(volumetric flow rate)							
measurement uncertainty of the measuring system <sup>1</sup>		±0.3 % MV ±0.02 ft/s includes calibration certificate traceable to	NIST						
measurement uncertainty at the measuring point <sup>2</sup>		±1 % MV ±0.02 ft/s							
transmitter									
power supply		<ul> <li>100 to 240 V ±10 %/50 to 60 Hz or</li> <li>11 to 32 V DC</li> </ul>							
		< 15							
number of measuring channels		1, optional: 2							
		0 to 100 (adjustable)							
measuring cycle response time		100 to 1000 (1 channel) 1 (1 channel), option: 0.02							
housing material		aluminum, powder coated or stainless steel 316L	stainless steel 316L						
degree of protection		IP66							
		see dimensional drawing							
weight		aluminum housing: 9.9 stainless steel housing: 12.8	12.8						
fixation		wall mounting, optional: 2" pipe mounting							
ambient temperature	°F	-40 to +140 (< -4 without operation of the display)							
display		240 x 128 pixels, backlight							
menu language		English, German, French, Spanish, Dutch	, Russian, Polish, Turkish, Italian, Chinese						
explosion protection	1								
ATEX/IECEx     cortification type			1721 CNINI						
certification type marking		<del>-</del>  -	731-SNN	<u> -</u>					
marking			C € 0637						
certification		-	IBExU24ATEX1014 X, IECEx IBE 23.0024X	-					

<sup>&</sup>lt;sup>1</sup> with aperture calibration of the transducers

 $<sup>^{\</sup>rm 2}$  for transit time difference principle and reference conditions

 $<sup>^{\</sup>scriptsize 3}$  outside the explosive atmosphere (housing cover open)

		T							
		FLUXUS F731TE-NNN**-*AL F731TE-NNN**-*ST	FLUXUS F731TE-A2N**-*ST	FLUXUS F731TE-F2N**-*ST					
• FM		17311E-141414 - 31							
marking	1	T <sub>-</sub>	L	Cl. I,II,III/Div. 2 /					
marking				CI. I,II,III/DIV. 2 / GP. A, B, C, D, F, G / T5 -40 °C ≤ Ta ≤ +60 °C					
certification		-	-	FM23US0036, FM23CA0026					
measuring functions	s								
physical quantities		thermal energy rate, volumetric flow rate, r	mass flow rate, flow velocity						
totalizer		thermal energy, volume, mass							
calculation functions		average, difference, sum (2 measuring cha	annels necessary)						
diagnostic functions		sound speed, signal amplitude, SNR, SCN	IR, standard deviation of amplitudes and to	ransit times					
communication inte	rface								
service interfaces		measured value transmission, parametriza  • USB <sup>3</sup> • LAN <sup>3</sup>	tion of the transmitter:						
process interfaces	1	max. 1 option:	max. 1 option:	max. 1 option:					
process interfaces		· ·	I	The state of the s					
		Modbus RTU	Modbus RTU	Modbus RTU					
		BACnet MS/TP	BACnet MS/TP	BACnet MS/TP					
		• HART	• HART	• HART					
1		Profibus PA	Profibus PA	Profibus PA					
1		• FF H1	• FF H1	• FF H1					
		Modbus TCP		Modbus TCP					
		BACnet IP		BACnet IP					
accessories		Bronot II		B/ (Circle)					
data transmission kit		USB cable							
software	l	FluxDiagReader: reading of measured v	alues and parameters, graphical represent	tation					
		5		generation, parametrization of the transmit-					
data logger									
loggable values		all physical quantities, totalized physical quantities	uantities and diagnostic values						
capacity	ĺ	max. 800 000 measured values							
outputs		•							
		The outputs are galvanically isolated from	the transmitter.						
<ul> <li>switchable current</li> </ul>	t outp	out							
		configurable according to NAMUR NE 43							
		All switchable current outputs are jointly sv	vitched to active or passive.						
number		max. 4							
range	mΑ	4 to 20 (alarm current: 3.2 to 3.99, 20.01 to	o 24, hardware fault current: 3.2)						
uncertainty		0.04 % of output value ±3 μA							
active output		$R_{\text{ext}}$ = 250 to 530 $\Omega$ , $U_{\text{opencircuit}}$ = 28 V DC							
passive output		U <sub>ext</sub> = 9 to 30 V DC, depending on R <sub>ext</sub> (R	<sub>ext</sub> < 458 Ω at 20 V)						
current output in		option							
HART mode									
• range	mA	4 to 20 (alarm current: 3.5 to 3.99, 20.01 to							
<ul> <li>active output</li> </ul>		$R_{\text{ext}}$ = 250 to 530 $\Omega$ , $U_{\text{opencircuit}}$ = 28 V DC							
passive output		$U_{\text{ext}}$ = 9 to 30 V DC, depending on $R_{\text{ext}}$ (R	<sub>ext</sub> = 250 to 458 Ω at 20 V)						
digital output	,	T							
number		max. 4							
functions		frequency output							
		binary output							
		pulse output							
type		open collector (passive)							
operating parame-		OC30V/100mA		OC30V (IEC 60947-5-6)					
ters		Low: U < 2 V at $I_{loop}$ = 2 mA ( $R_{ext}$ = 12 k $\Omega$	to 30 V, $I_{max}$ = 100 mA, $R_{int}$ = 20 Ω ow: U < 2 V at $I_{loop}$ = 2 mA ( $R_{ext}$ = 12 kΩ at $U_{ext}$ = 24 V) digh: U > 15 V ( $R_{ext}$ = 12 kΩ at $U_{ext}$ = 24 V) High: U > 15 V ( $R_{ext}$ = 11 kΩ at $U_{ext}$ = 24 V) $I_{ext}$ = 24 V)						
frequency output	İ			I OAL /					
• range	kHz	0.002 to 10							
damping	s	0 to 999.9 (adjustable)							
pulse-to-pause ra- tio		1:1							
binary output									
binary output as alarm output		limit, change of flow direction or error							
pulse output									
pulse value	units	0.01 to 1000							
pulse width	ms	0.05 to 1000							
pulse rate		max. 10 000 pulses							
1 with aporture calibra	<del></del>								

<sup>&</sup>lt;sup>1</sup> with aperture calibration of the transducers

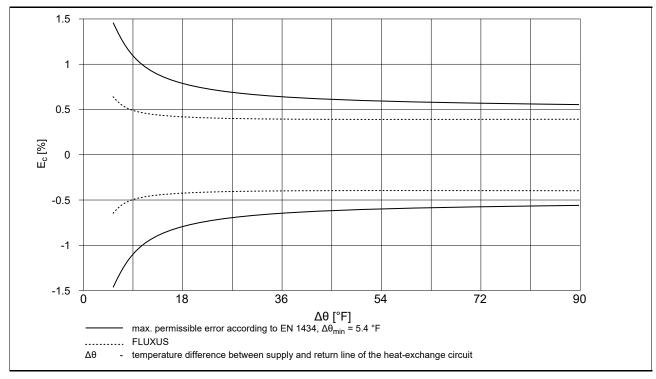
 $<sup>^{2}% \</sup>left( 1\right) =\left( 1\right) \left( 1\right)$ 

 $<sup>^{\</sup>scriptsize 3}$  outside the explosive atmosphere (housing cover open)

		FLUXUS F731TE-NNN**-*AL F731TE-NNN**-*ST	FLUXUS F731TE-A2N**-*ST	FLUXUS F731TE-F2N**-*ST					
inputs	•								
		The inputs are galvanically isolated from	the transmitter.						
<ul> <li>temperature inp</li> </ul>	ut								
number		max. 4	ax. 4						
type		Pt100/Pt1000	.100/Pt1000						
connection		4-wire	wire						
range	°F	-238 to +1040	-238 to +1040						
resolution	K	0.01							
accuracy		±0.01 % MV ±0.03 K at 64 to 82 °F ±0.01 % MV ±0.03 K ±0.0005 %/K at <64	0.01 % MV ±0.03 K at 64 to 82 °F 0.01 % MV ±0.03 K ±0.0005 %/K at <64 °F/>82 °F						
cable resistance	Ω	max. 1000							

<sup>&</sup>lt;sup>1</sup> with aperture calibration of the transducers

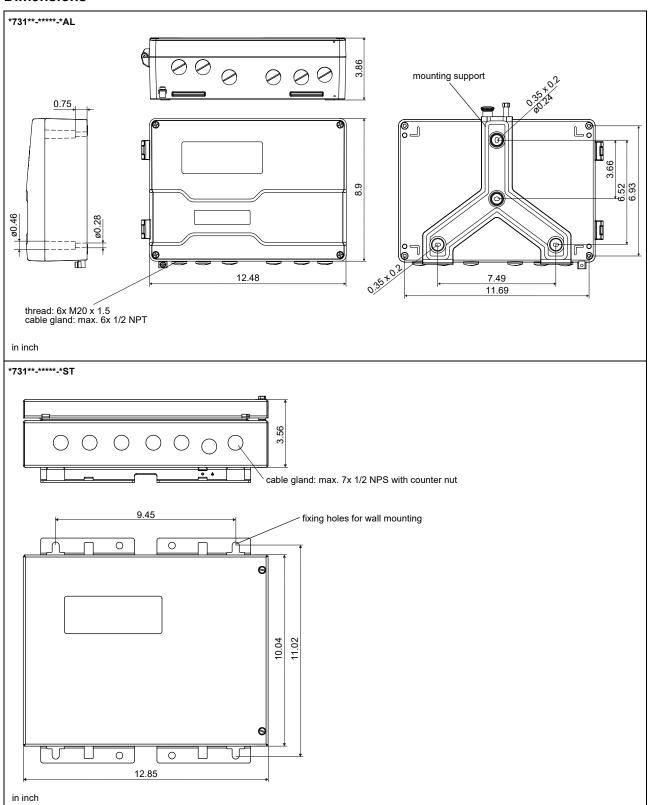
# Max. permissible error of the calculator



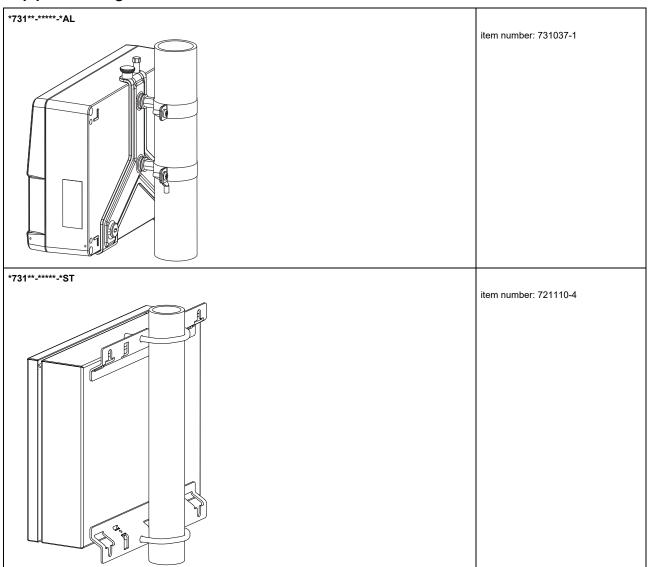
 $<sup>^{2}% \</sup>left( 1\right) =\left( 1\right) \left( 1\right)$ 

 $<sup>^{\</sup>scriptsize 3}$  outside the explosive atmosphere (housing cover open)

# **Dimensions**



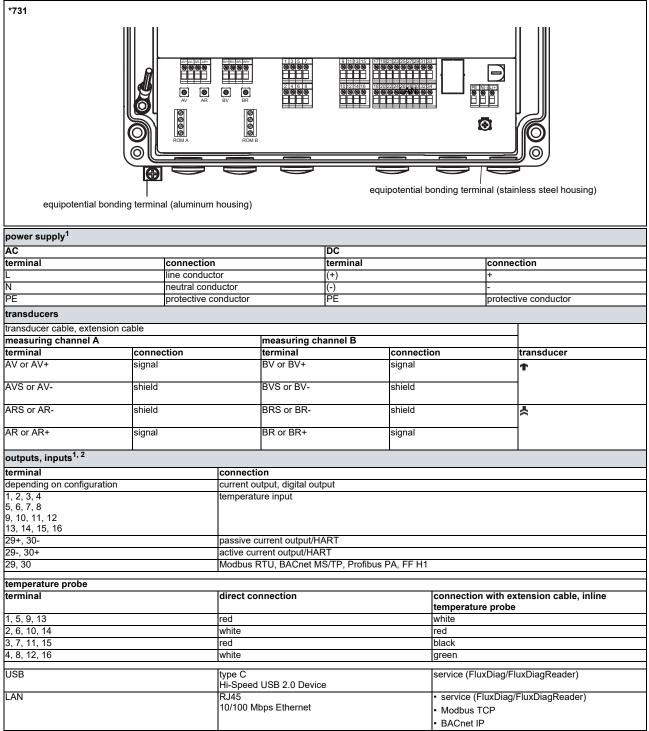
# 2" pipe mounting kit



# Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -40...+140 °F

#### Terminal assignment



<sup>&</sup>lt;sup>1</sup> cable (by customer): e.g., flexible wires, with insulated wire ferrules, wire cross-section: AWG14 to 24

<sup>&</sup>lt;sup>2</sup> The number, type and terminal assignment are customized.

# **Transducers**

# **Technical data**

# Shear wave transducers (max. 266 °F)

order code		FSK-NNNN-**T1	FSM-NNNN-**T1	FSP-NNNN-**T1	FSQ-NNNN-**T1	
technical type		C(DL)K1N53	C(DL)M2N53	C(DL)P2N53	C(DL)Q2N53	
transducer frequency	MHz	0.5	1	2	4	
inner pipe diameter	d		•	•		
min. extended	inch	3.9	2	0.98	0.39	
min. recommended	inch	7.9	3.9	2	0.98	
max. recommended	inch	78.7	39.4	15.7	5.9	
max. extended	inch	94.5	47.2	18.9	9.4	
pipe wall thickness			•	•		
min.	inch	0.2	0.1	0.05	0.02	
material						
housing		PEEK with stainle	ss steel cover 316	L		
contact surface	ĺ	PEEK				
degree of protection	of protection IP66 IP66/IP67					
transducer cable						
type		1699				
length	ft	16	13		9	
dimensions						
length I	inch	4.98	2.52		1.57	
width b	inch	2.01	1.26		0.87	
height h	inch	2.66	1.59		1	
dimensional drawing		Q q	ا ا			
weight (without cable)	lb	0.79	0.15		0.04	
pipe surface tempe- rature	°F	-40 to +266				
ambient temperature	°F	-40 to +266				
temperature com- pensation		х	<u>-</u>			

# Shear wave transducers (zone 2 - FM Class I Div. 2 - nonEx, T1, extended temperature range)

order code		FSK-E***-**T1	FSM-E***-**T1	FSP-E***-**T1	FSQ-E***-**T1	
technical type		C(DL)K1E53	C(DL)M2E53	C(DL)P2E53	C(DL)Q2E53	
transducer frequency	MHz	0.5	1	2	4	
inner pipe diameter	d					
min. extended	inch	3.9	2	0.98	0.39	
min. recommended	inch	7.9	3.9	2	0.98	
max. recommended	inch	78.7	39.4	15.7	5.9	
max. extended	inch	94.5	47.2	18.9	9.4	
pipe wall thickness		I	I	1	l .	
min.	inch	0.2	0.1	0.05	0.02	
material		I	I	1	l .	
housing		PPSU with stainless steel cover 316L	PI with stainless	steel cover 316L		
contact surface		PPSU	PI			
degree of protection		IP66	IP66/IP67			
transducer cable		ı	·			
type		1699	6111			
**	ft	16	13		9	
dimensions					<u>.</u>	
length I	inch	5.1	2.52		1.57	
J	inch	l .	1.26		0.87	
	inch		1.59		1	
dimensional drawing		<b>N</b>				
			٠٠٠			
cable) `	lb	1.8	0.15		0.04	
rature	°F	-40 to +356	-22 to +450 <sup>1</sup>		-22 to +392	
ambient temperature	°F	-40 to +356	-22 to +104 -22 to +140 <sup>2</sup>		-22 to +392	
			-22 to +140 <sup>2</sup> -22 to +392 <sup>3</sup>		1	
temperature com- pensation		X	-22 10 +392			
explosion protection	)	L				
ATEX/IECEx						
order code		-	FSM-EA2*-**T1	FSP-EA2*-**T1	FSQ-EA2*-**T1	
pipe surface tempe- rature (Ex)	°C	-	gas: -45 to +235 dust: -45 to +225			
marking		-	<b>( €</b> 0637 ∰ II3G			
			Ex nA IIC T6T2 Ex tb IIIA T80 °C			
certification • FM		-	IBExU10ATEX11	63 X, IECEx IBE	12.0005X	
order code		FSK-EF2*-**T1	FSM-EF2*-**T1	FSP-EF2*-**T1	FSQ-EF2*-**T1	
pipe surface tempe- rature (Ex)	°F	-40+329	-45 to +235	r 51 E12 - 11	J. 5 & E. Z - 11	
degree of protection		IP66	I			
marking		NI/CI. I,	I,II,III/Div. 2 / B.C.D.E.F.G/			
			Codes dwg 3860			

<sup>&</sup>lt;sup>1</sup> > +200 °C/+392 °F:

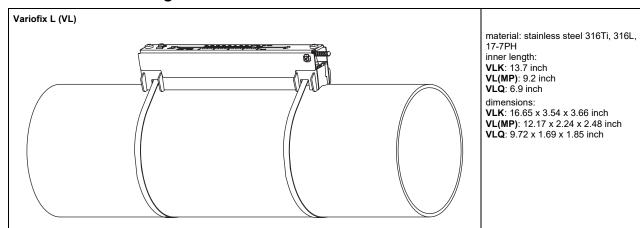
nonEx: quick release clasps and tension straps or Variofix L Ex: Variofix L, ambient temperature max. +40 °C/+104 °F

observe the insulation instruction

 $<sup>^2</sup>$  nonEx: pipe surface temperature +200...+232 °C/+392...+450 °F: quick release clasps and tension straps

 $<sup>^3</sup>$  pipe surface temperature max. +200 °C/+392 °F $^3$ nonEx: pipe surface temperature max. +200 °C/+392 °F

# Transducer mounting fixture



# Coupling materials for transducers

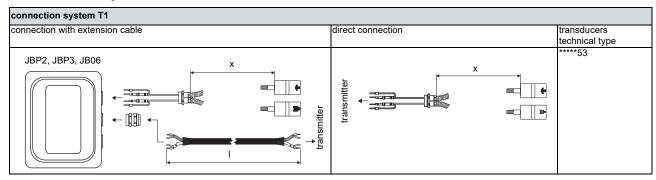
	normal temperature range (4th character of transducer	order code = N)	extended temperature range higher temperatures (4th character of transducer order code = E)			
	< 212 °F	< 266 °F	< 356 °F	< 392 °F	392 to 464 °F	
	coupling compound type N coupling compound type vt coupling pad type VT pad type VT				coupling compound type H or coupling pad type TF	
long time measure- ment	coupling pad type VT coupling pad type VT		coupling pad type VT	coupling pad type VT	coupling pad type TF	

type VT: fluid temperature 392 °F: min. 2 years

# **Technical data**

type	ambient temperature °F
coupling compound type N	-22 to +266
coupling compound type E	-22 to +392
coupling compound type H	-22 to +482
coupling pad type VT	14 to +392
coupling pad type TF	392 to 464

# **Connection systems**



# Cable

transducer cable						
type		1699	6111			
weight	lb/ft	0.06	0.06			
ambient temperature	°F	-67 to +392	-148 to +437			
cable jacket		•	<u> </u>			
material		PTFE	PFA			
outer diameter	inch	0.11	0.11			
thickness	inch	0.01	0.02			
color	ĺ	brown	white			
shield	ĺ	x	х			
sheath		•				
material		stainless steel 316Ti	stainless steel 316Ti			
outer diameter	inch	0.31	0.31			

extension cable						
type		2615	5245			
weight	lb/ft	0.12	0.26			
ambient temperature	°F	-22 to +158	-22 to +158			
properties		halogen-free	halogen-free			
		fire propagation test according to IEC 60332-1	fire propagation test according to IEC 60332-1			
		combustion test according to IEC 60754-2	combustion test according to IEC 60754-2			
cable jacket						
material		PUR	PUR			
outer diameter	inch	max. 0.47	max. 0.47			
thickness	inch	0.08	0.08			
color	ĺ	black	black			
shield	ĺ	x	x			
sheath						
material		-	steel wire braid with copolymer sheath			
outer diameter	inch	Î-	max. 0.61			

# Cable length

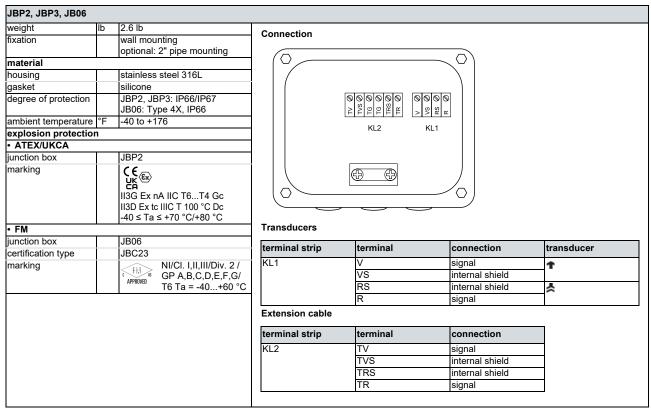
transducer frequency		К		M, P		Q	
transducers technical type		х	1	х	l	х	l
*D***5*	ft	16	≤ 984	13	≤ 984	9	≤ 295
*L***5*	ft	29	≤ 984	29	≤ 984	29	≤ 295

x = transducer cable length

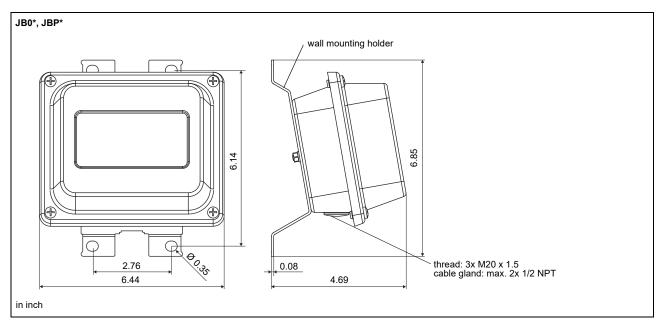
I = max. length of extension cable (depending on the application)

#### **Junction box**

# **Technical data**



#### **Dimensions**

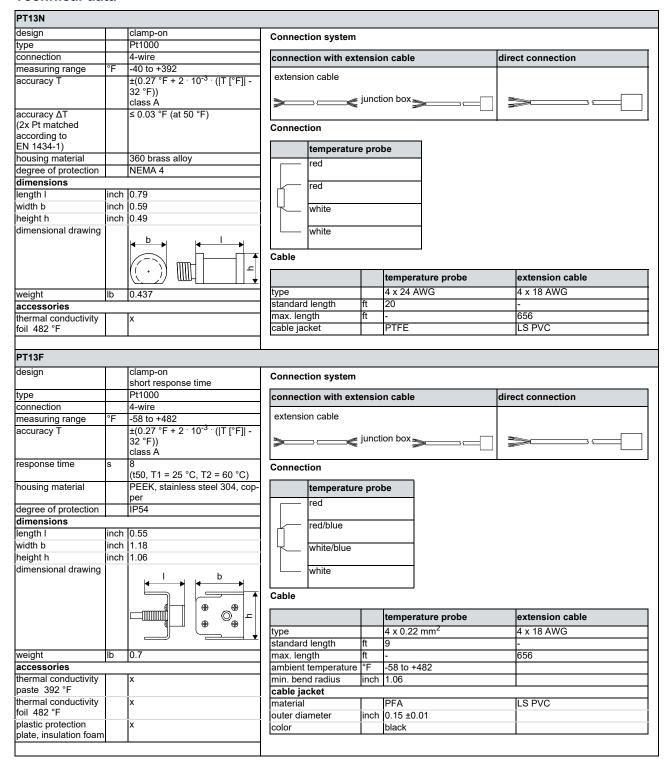


# 2" pipe mounting kit

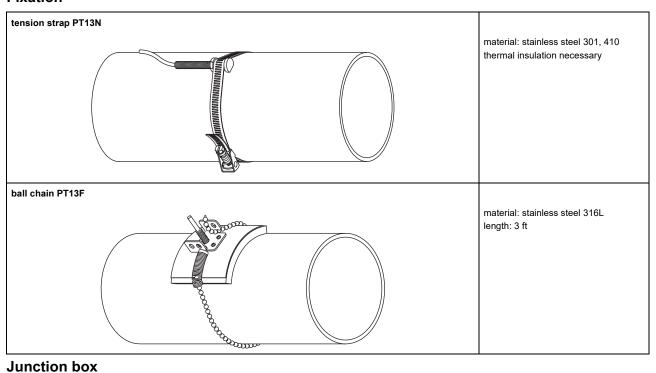


# Clamp-on temperature probe (optional)

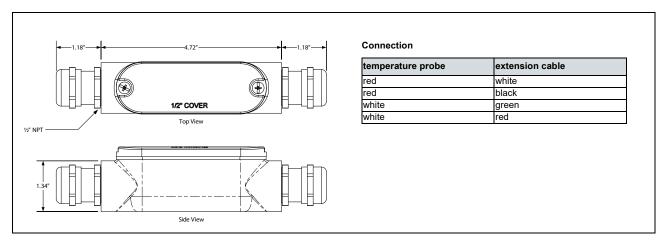
# **Technical data**



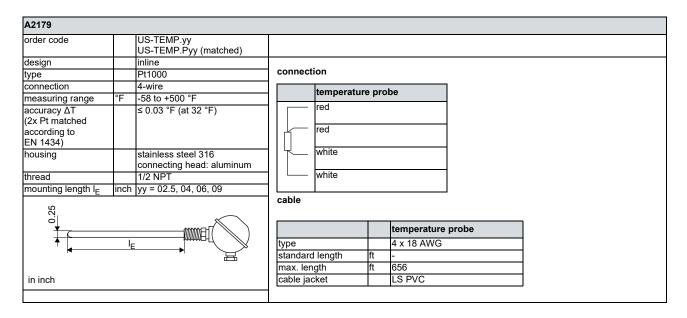
# **Fixation**



# **Junction box**



# Inline temperature probe (optional)



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